

Material type
**GRANULAR
 PITCH
 ELECTRODES
 LINING**

Utilization
**R&D
 IN-PLANT
 LAB**

General description
 During electrolysis, air can be present at the anode top. A burning reaction can occur between the air and the anode, which increases the net anode consumption and potentially deteriorates the quality of the butts for the next anode generation. If a selective attack of the binder matrix occurs, carbon particles get excavated from the anode and end up in the bath (carbon dusting). It leads to a higher bath resistivity and temperature, so the current efficiency may be decreased. It may also trigger spikes formation. It is important to produce anodes with a minimum CO₂ reactivity to avoid such performance problems. The measurement is done with the RDC-151 apparatus, where a core sample of Ø 50 mm and a length of 60 mm is placed in a furnace at 550°C under air atmosphere and cooled down to 400°C with a rate of 15°C/h. After cooling, the sample is weighed and tumbled with steel balls using the RDC-181 apparatus to remove any loosely bound particles. The final weight of the residual body is then measured. The following three results are reported:

- Air reactivity residue: corresponds to the residual sample.
- Air reactivity dust: corresponds to the removed grains.
- Air reactivity loss: corresp. to the loss due to air burning.

RDC-151 is available with 1 or 3 furnaces, in which one sample per furnace can be placed at the same time. During the sample preparation, a hole must be drilled in the center of the sample's surface area with the RDC-180 Bench Drilling Machine.

Technical information

Standard Method:	ISO 12989-1
Property:	
Residue	[%]
Loss	[%]
Dust	[%]
Sample:	Core Ø50 x 60 mm
Process Time:	~ 12 hours
Installation:	Floor Standing under Fume Hood
Dimensions (LxWxH):	160 x 60 x 200 cm
Weight:	377 kg
Electrical Property:	400 V 3/N/PE, 50 Hz 3.3 kW, 8.3 A
Fluid Property:	Air, 600 l/h, 3-7 bar
Certified Reference Material:	RDC 1151
Database Connection:	No

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Additional Recommended Equipment:

Drilling machine (RDC-157 or RDC-179)
 Saw (RDC-140 or RDC-148)
 Bench Drilling Machine (RDC-180)
 Tumbling Apparatus (RDC-181)
 Drying oven (min. temperature 180°C)
 Weighing scale with an accuracy of 0.1 g



RDC 1151

Technical information

Weight per unit:	N/A
Number of tests:	6

